

#### Lasting black for good

#### High IQ® Lasting Black eco Performance Assurance

- Lasting Black eco is a quality assurance scheme based on home laundry tests combined with Huntsman's award winning AVITERA® SE dyes
- Reduces water and energy consumption by up to 50% without compromising color retention performance of the garment
- Reduced risk of color staining other garments during washing
- Suitable for EU and US home laundering programs





Durable performance



Colors won't wash out or fade



Longer lasting garments



Produced with less water and energy







HIGH IQ® LASTING BLACK ECO Lasting black for good



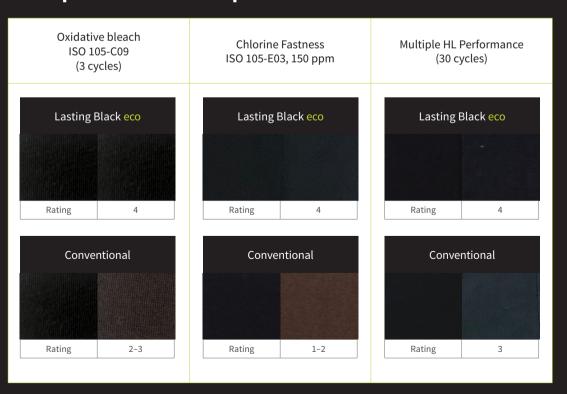
### Lasting performance for good

The HIGH IQ® Lasting Black eco color retention program delivers excellent value through color performance. Garments retain their vibrant color even after repeated washing thanks to specially selected AVITERA® SE Black dyes.

#### **Key Benefits**

- Reduced environmental footprint by using 50% less water and energy in processing
- Black shades that stay rich and don't fade away
- Black shades retain their intensity during the lifetime of the garment
- Black shades stay deep and vibrant, looking newer for longer
- Longer lasting performance, wash after wash
- Allow mills to produce fabrics/ garments free\* from p-chloroaniline (PCA)
- bluesign® approved and suitable for STANDARD 100 by OEKO-TEX® certified textile products<sup>(1)</sup>

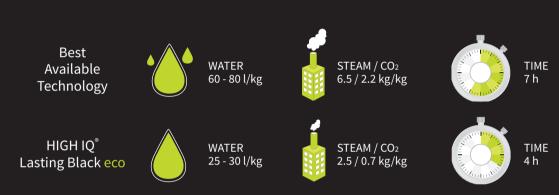
### Unparalleled performance



## Lasting sustainability for good

Combines the only leading color retention program with Huntsman's award winning AVITERA® Black SE reactive dye. AVITERA® Black SE dye provides economical and environmental sustainability by reducing water and energy consumption up to 50%. Excellent washing-off performance of AVITERA® SE Black dye shortens processing time and increase productivity.

#### Typical water, energy and time savings during production\*



\*Figures may vary from mill to mill

If 100 million T-shirts are produced with the HIGH IQ<sup>®</sup> Lasting Black eco program, we can save:



750

MILLION LITRES

OF WATER



THOUSAND

KILOTONS OF STEAM





2.8
MILLION UNITS OF ELECTRICITY

17.5 THOUSAND KILOTONS OF CO EMISSIONS

# Lasting black for good Benchmark performance



<sup>\*</sup>Current detection limit 5 ppm